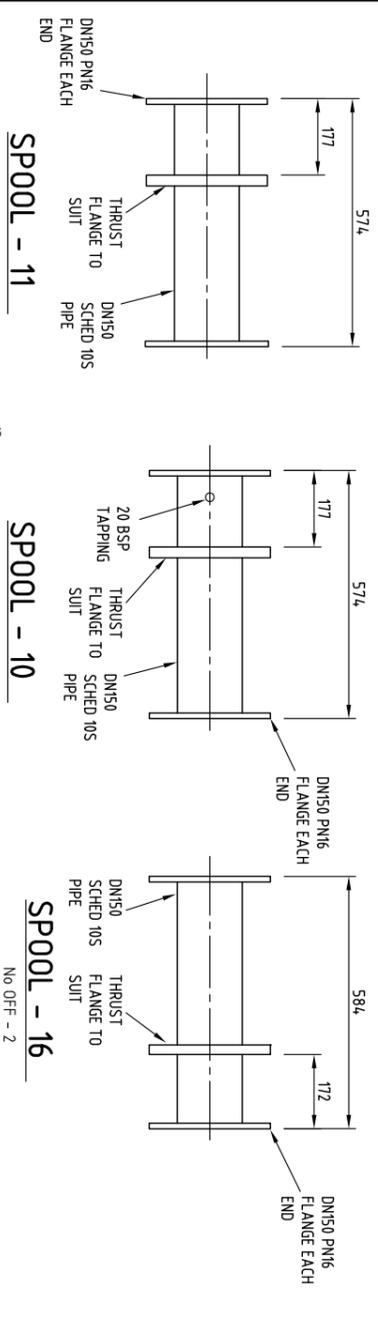
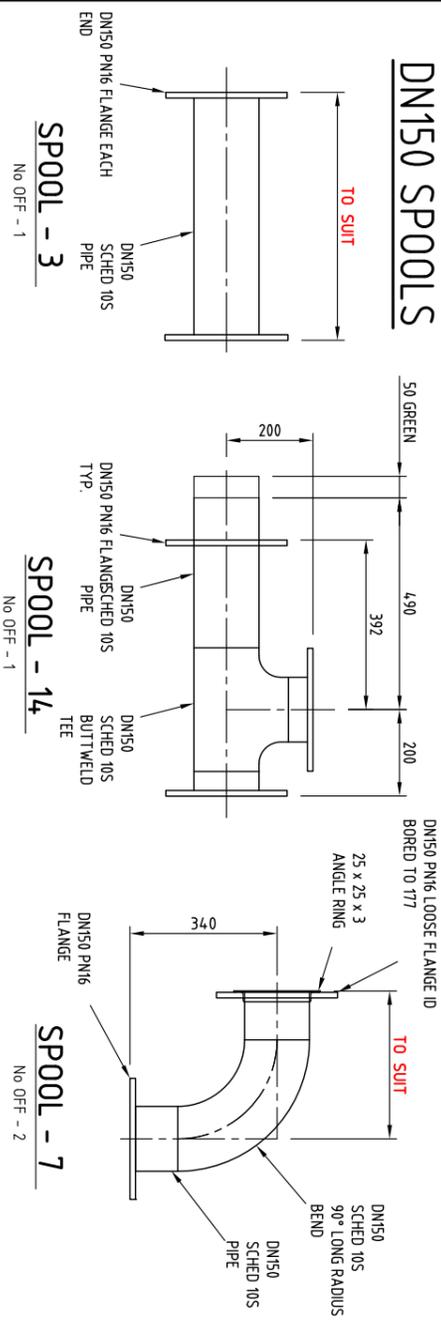
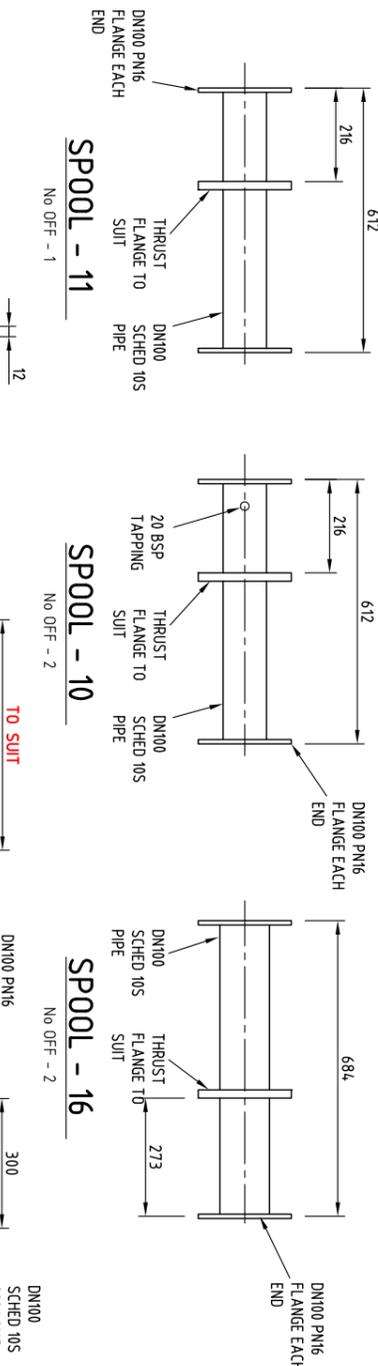
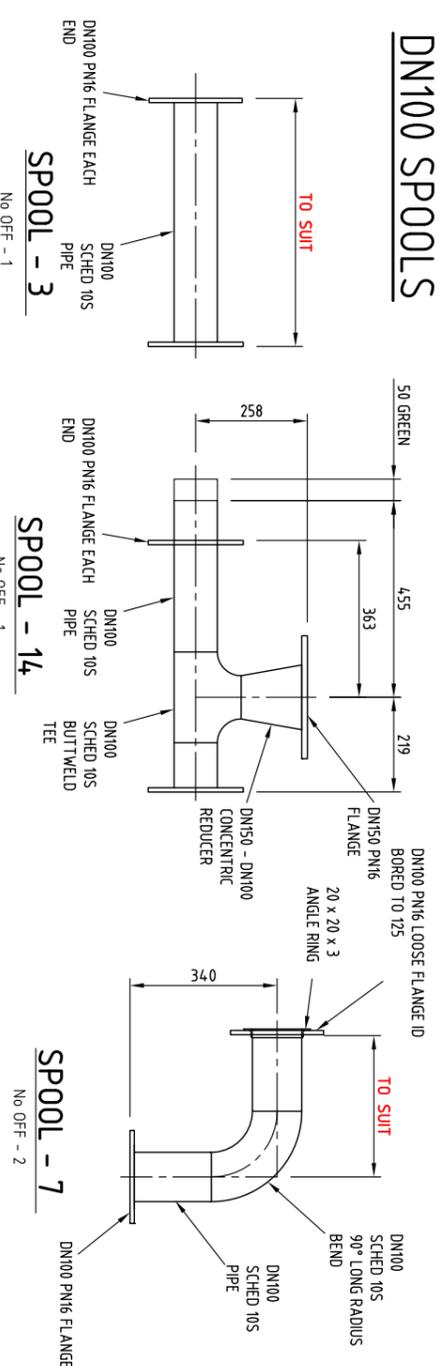


# DN150 SPOOLS



# DN100 SPOOLS



**TOLERANCES UNLESS OTHERWISE NOTED**

ALL DIMENSIONS SHOWN AS DECIMAL (x.00) ± 0.11

DRAWING PRACTICE TO ASTM

UP TO 50 ± 0.25

OVER 50 TO 90 ± 0.5

OVER 90 ± 0.8

ALL DIMENSIONS IN MILLIMETERS UNLESS OTHERWISE NOTED

MINIMUM SURFACE FINISH TO BE 12.5 UNLESS OTHERWISE NOTED

ALL MACHINED SURFACES TO BE UNLESS OTHERWISE NOTED

ALL ANGLES ± 1/2°

FLATNESS: 0.2

PARALLELISM: 0.2

PERPENDICULARITY: 0.2

ROUNDNESS: 0.2

**REVISIONS**

No.	DATE	INITIAL ISSUE	DESCRIPTION
0	28/06/21		INITIAL ISSUE

**REFERENCES**

PLAN No.	DRAWING INDEX	TITLE
A1-70478		(CAD MASTER FILE)
A1-70471		DRAWING INDEX

**DESIGNED BY:**

**NOTE:**

ALL DIMENSIONS SHOWN IN RED TO BE REPLACED WITH ACTUAL DIMENSION PRIOR TO FINAL DESIGN

REMOVE THIS NOTE UPON DRAWINGS BEING FINALISED.

**WELDING: STAINLESS STEEL**

ALL WELDED CONSTRUCTION. ALL WELDS TO BE 3 CONTINUOUS FILLET OR BUTT AND CONFORM TO AS/NZS 1554.6:2012 UNLESS NOTED OTHERWISE.

**FLANGES**

ALL FLANGES TO AS4087 PN16 (OFF-CENTRE)

**PIPES & TUBES**

ALL PIPES & TUBES TO BE GR 316L AND COMPLY WITH ASTM A312 / ASTM A403 UNLESS NOTED OTHERWISE

**DO NOT SCALE**

CERTIFICATION OF COMPLIANCE WITH GIPPSLAND WATER REQUIREMENTS

DESIGNED BY: [Signature]

DRAWN BY: GH

DATE: 13/02/19

09/04/21 RD/RR

**GIPPSLAND WATER**

TYPICAL DRAWING ONLY

"LOCATION" SEWER RETICULATION

SEWAGE PUMP STATION

MECHANICAL & PIPEWORK FIT-OUT

SPOOL DETAILS

DRAWING No. A1-70480

REV 0